Application: Wherever Sealed Low Maintenance & Leak Proof 12-volt batteries are needed.

Dimensions: 12.05” (306mm)L
6.61” (168mm)W
9.06” (230mm)H

Type: Sealed Non-Spillable Lead Acid (AGM)

Case material: Polypropylene / Heat Sealed

### US AGM 27 SPECIFICATIONS

<table>
<thead>
<tr>
<th>BCI Group Size</th>
<th>Model</th>
<th>1-hr Rate</th>
<th>2-hr Rate</th>
<th>5-hr Rate</th>
<th>6-hr Rate</th>
<th>10-hr Rate</th>
<th>20-hr Rate</th>
<th>40-hr Rate</th>
<th>72-hr Rate</th>
<th>100-hr Rate</th>
<th>Voltage Standard Terminal Type</th>
<th>AMP HOURS at 75 AMPS</th>
<th>MINUTES @ 56 AMPS</th>
<th>MINUTES @ 25 AMPS</th>
<th>Length (20 HR. RATE)</th>
<th>Width (20 HR. RATE)</th>
<th>Height (20 HR. RATE)</th>
<th>Lbs (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>27</td>
<td>US AGM 27</td>
<td>66</td>
<td>73</td>
<td>82</td>
<td>84</td>
<td>90</td>
<td>99</td>
<td>104</td>
<td>107</td>
<td>109</td>
<td>T14</td>
<td>12</td>
<td>99</td>
<td>52</td>
<td>73</td>
<td>185</td>
<td>9.06” (230)</td>
<td>61.6 (27.1)</td>
</tr>
</tbody>
</table>

**Recomended Charge Current**

- With Temperature Compensation
- Without Temperature Compensation

**Charge Voltage (12 Volts)**

- 14.4-15 volts

**Charge Voltage Temp. Compensation**

- -0.017 V/F°
- -0.030 V/C°

**Charging Instructions:**

- Recomended Charge Current
- Cyclic Application: 25 Amps Max.
- Float Application: 25 Amps Max.
- Without Temperature Compensation: 8-12 Amps
- Charge Voltage (12 Volts): 13.2-13.6 volts
- Charge Voltage Temp. Compensation: -0.017 V/F°
- Do not charge at temperature corrected voltages above 15 volts (2.5 volts/cell).
- Use of a voltage controlled charger is a requirement for warranty coverage.
- For best cycle life, limit discharge to less than 50% of the battery’s 20 hour capacity.

Deep cycle batteries need to be equalized periodically. Equalizing is an extended, low current charge performed after the normal charge cycle. This extra charge helps keep all cells in balance. Actively used batteries should be equalized once per month. Manually timed chargers should have the charge time extended approximately 3 hours. Automatically controlled chargers should be unplugged and reconnected after completing a charge.

For more information or questions, please visit [WWW.USBATTERY.COM](http://WWW.USBATTERY.COM)
**U.S. Battery Operating Temperature Guidelines**

For **charging**, we recommend staying within 0°F to 120°F (-18 to 49°C) to avoid charging frozen batteries at low temperature or going into thermal runaway at high temperature.

For **discharging**, we recommend -20°F to 120°F (-29 to 49°C). Batteries discharged at temperatures below 32°F (0°C) should be recharged immediately to avoid freezing. Batteries discharged at temperatures above 120°F (49°C) should be allowed to cool before recharging.

Extreme temperatures can substantially affect battery performance and charging. Cold reduces battery capacity and retards charging. Heat increases water usage and can result in overcharging. Very high temperatures can cause “thermal run-away” which may lead to an explosion or fire. If extreme temperature is an unavoidable part of an application, consult a battery/charger specialist about ways to deal with the problem.

Data references within this publication are nominal and should not be considered or construed as maximum or minimum values for specifications or for final design. Data for this product type and model may vary from what is shown in this publication, and U.S. Battery Mfg., Co. makes No warranties, expressed or implied based on the data within this publication. ©2013 U.S. Battery Mfg., Co. All rights reserved. U.S Battery is not liable for damages that may occur from any information provided in or omitted from this publication, under any circumstances. U.S. Battery Mfg., Co. reserves the right to make changes or adjustments to this publication at any time without notice or obligation.